

Ice-O-Matic[®]

**SERVICE PARTS MANUAL
ICE UNDERCOUNTER SERIES CUBERS
MODEL-ICEU070A**



Ice-O-Matic
11100 East 45th Ave
Denver, Colorado 80239
14-1025-A

Date 10/9/15

ICEU070A Service Parts

This is the list of service parts for the ICEU070A undercounter ice machine.

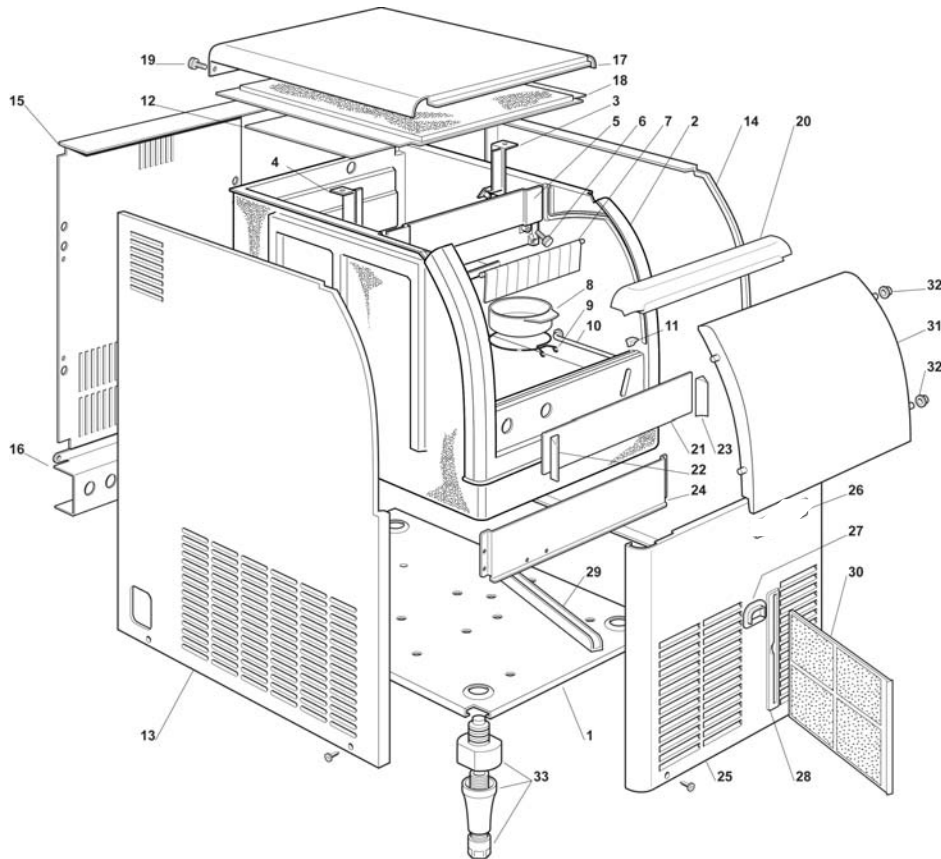
When ordering a part, be sure to confirm that the part is for the correct model.

Table of Contents

Cabinet	Page 2
Refrigeration System	Page 3
Water System	Page 4
Control System	Page 5
Wiring Diagram	Page 6

ICEU070A Service Parts

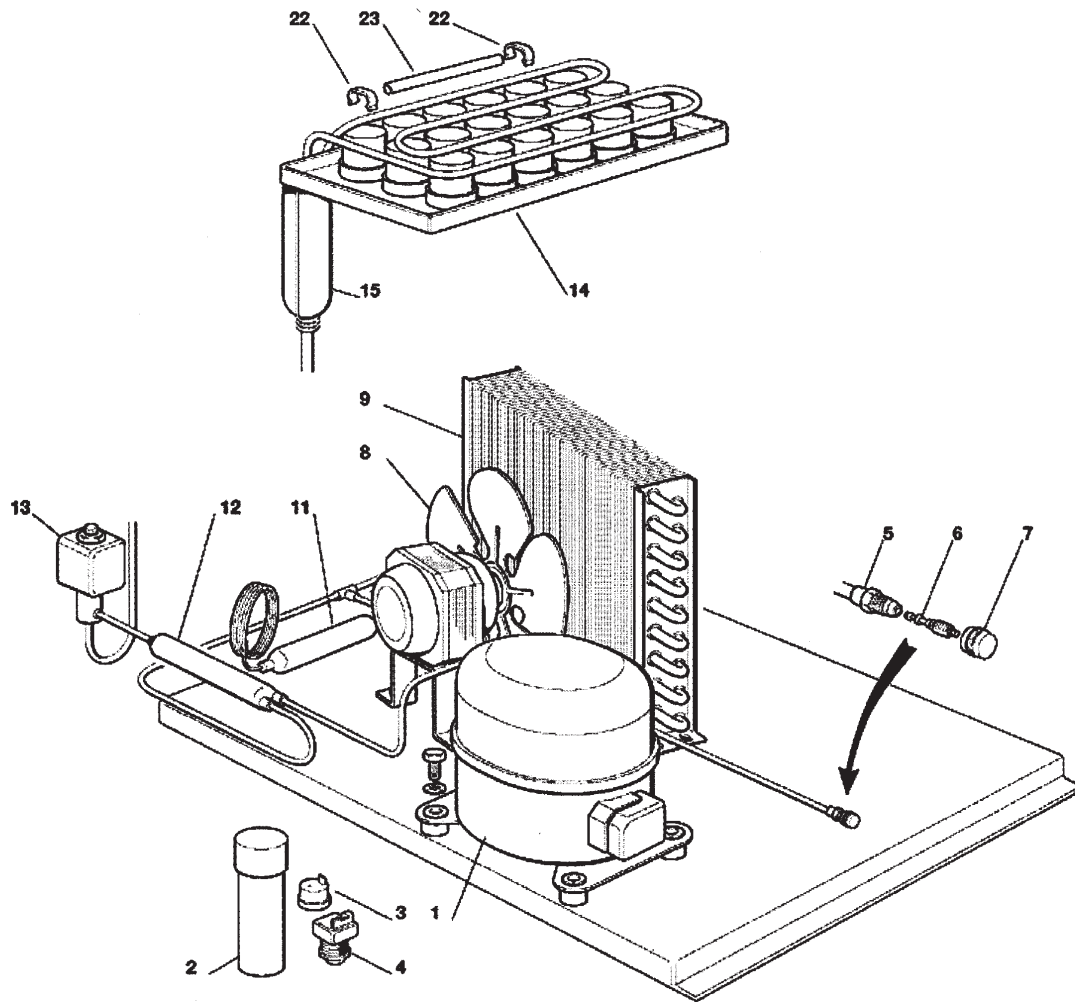
Cabinet



Item Number	Part Number	Description	Item Number	Part Number	Description
1	1011411-01	Unit Base	17	1011411-15	Insulated Top Panel
2	1011411-02	Insulated Storage Bin	19	1011411-16	Thumb Screw
3	1011411-03	Curtain Bracket Right	20	1011411-17	Front Liner
4	1011411-04	Curtain Bracket Left	21	1011411-18	Front Plate
5	1011411-05	Curtain Bracket Upper	22	1011411-19	Corner Protection Left
6	1011411-06	Thumb Screw	23	1011411-20	Corner Protection Right
7	1011411-07	Curtain assy	24	1011411-21	Bracket, Front
8	1011411-08	Plastic Plug	25	1011411-22	Panel, Front
9	1011411-09	Spring	26	1011411-23	Logo, Ice-O-matic
10	1011337-17	Bulb Holder	27	1011411-24	Front Switch Plastic Protection
11	1011411-10	Shock Absorber	28	1011411-25	Air Filter Seat
12	1011337-03	Evaporator Cover	29	1011411-26	Slide, Air Filter
13	1011411-11	Panel, Left Side	30	1011411-27	Air Filter
14	1011411-12	Panel, Right Side	31	1011411-28	Bin Door
15	1011411-13	Panel, Rear	32	1011337-07	Bushing
16	1011411-14	Bracket	33	1011411-29	Legs Kit
			Not Shown	9051127-02	Ice Scoop

ICEU070A Service Parts

Refrigeration System

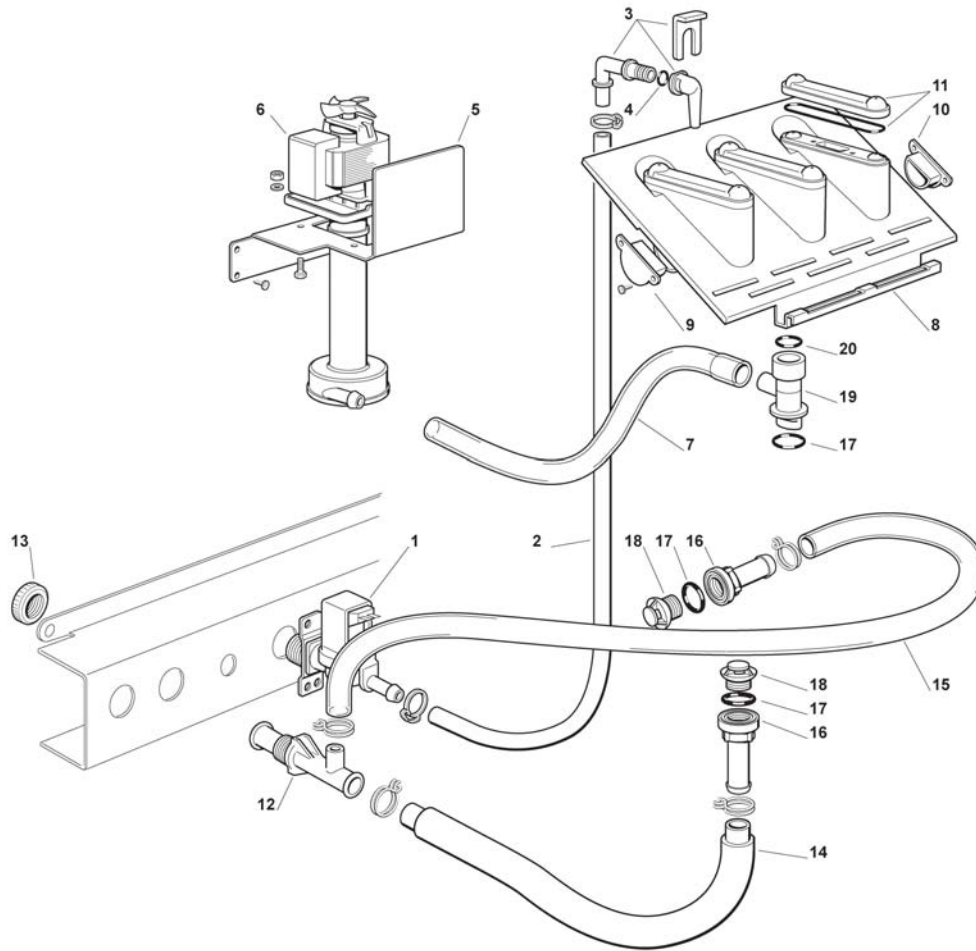


Item Number	Part Number	Description
1	1011411-30	Compressor (Embraco)
2	1011411-31	Start Capacitor(Embraco)
3	*1011411-68	Overload (Embraco)
4	*Includes 3 & 4	Relay (Embraco)
5	1011411-34	Valve Body
6	1011411-35	Valve Core
7	1011411-36	Cap
8	1011357-42	Fan Motor (1011411-37 NLA)
8a	1011411-38	Fan Blade
9	1011337-48	Condenser
11	1011337-49	Filter
12	1011337-58	Mechanical Filter
13	1011337-56	Hot Gas Valve Body
13a	1011337-57	Coil
14	1011411-39	Evaporator assy
15	1011411-40	Suction Line assy
Includes Cap Tube and Accumulator		
22	1011337-46	Metal Clip
23	1011411-41	Bulb Holder

The Cubigel Compressor and Starting Components are No Longer Available.

ICEU070A Service Parts

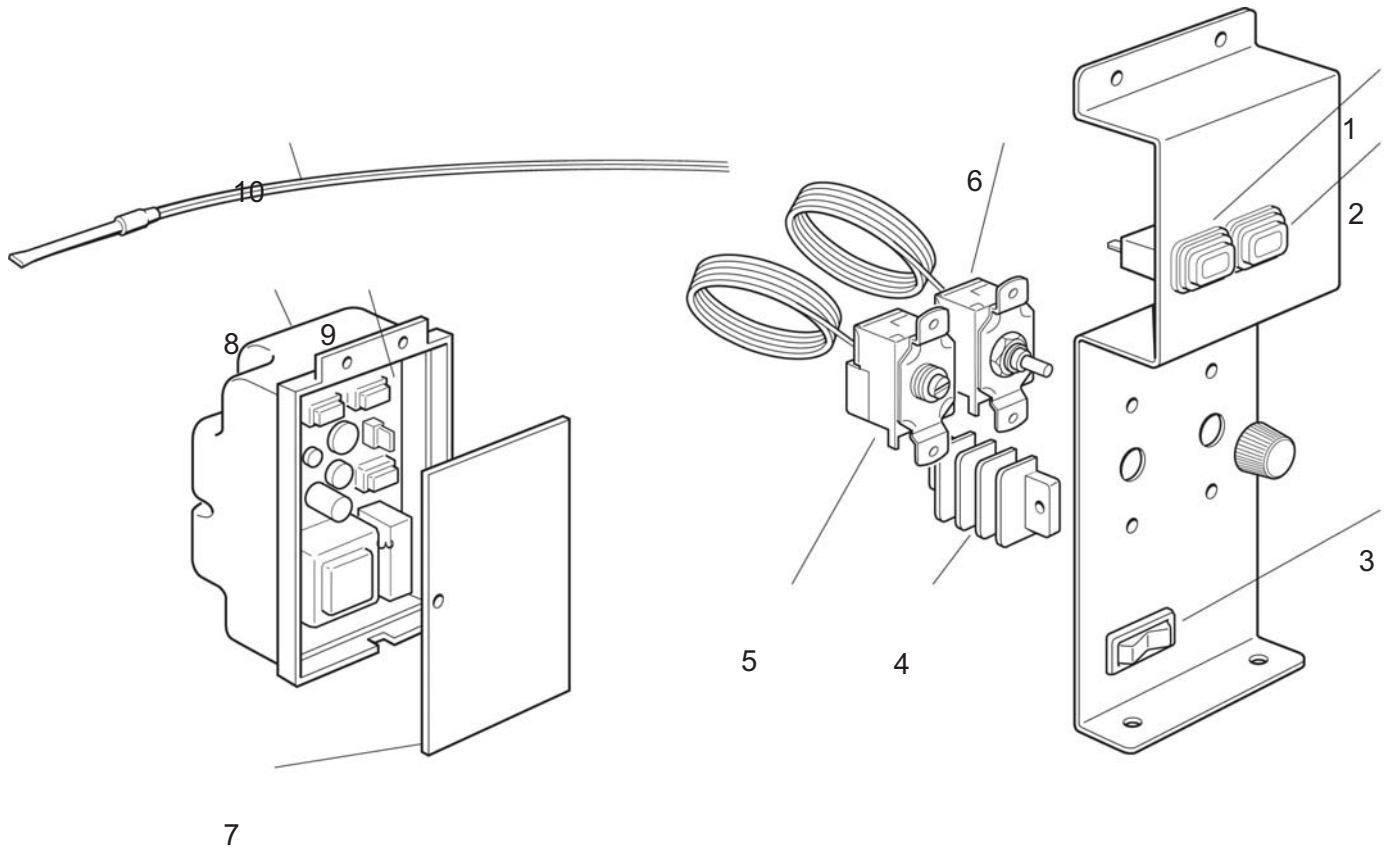
Water System



Item Number	Part Number	Description	Item Number	Part Number	Description
1	1011337-28	Water Inlet Valve	15	1011411-52	Tube
1a	1011411-42	Flow Control	16	1011411-53	Bin Drain
2	1011411-43	Tube, per meter	17	1011337-34	O Ring
3	1011411-44	Water Inlet Elbow assy	18	1011337-32	Drain Filter
4	1011411-45	O Ring	19	1011411-54	Spray System Seat
5	1011411-46	Metal Bracket	20	1011411-55	O Ring
6	1011337-31	Water Pump	Not Shown		
7	1011411-47	Tube	21	1011411-64	Water Inlet Adapter
8	1011411-48	Spray System Assy	22	1011411-65	Water Inlet Adapter
9	1011411-49	Plastic Plug			O Ring
10	1011411-50	Plastic Plug			
11	1011411-51	Spray Cover Kit			
12	1011337-38	Tee Tube			
13	1011337-42	Plastic Nut			
14	1011337-39	Tube			

ICEU070A Service Parts

Control System



Item Number	Part Number	Description
1	1011411-56	Warning Light - Reset Button
2	1011411-57	Master Lighted Switch
3	1011411-58	Switch
4	1011337-64	Terminal Board
5	1011411-59	Bin Thermostat
6	1011337-68	Evap. Thermostat
7	1011411-60	Cover
8	1011411-61	Metal Control box
9	1011411-62	PC Board - Cleaning Remind
10	1011411-63	Condenser Sensor Black Plug
11	1011411-70	Condenser Sensor White Plug, From 2012 Serial Number

ICEU070A Service Parts

Wiring Diagram

