

# FLOMATIC® Parts & Service Communicator

## Subject: 424 Valve Brix Stability

### SYMPTOM

Experiencing unstable brix on Low-flow applications.

### SCOPE

Flomatic 424 Valves

### ACTION

Install the parts in kit 020003535 or install a reworked valve containing the 020003535 parts. Valves containing these parts can be identified by the light blue brix screw as opposed to the traditional white brix screw.

The 020003535 kit consists of one (1) 605-02 spring, which replaces the 605-01 spring on the soda side, two (2) 020003349 o-rings, which replace the o-rings on the ceramic cylinders, and two (2) 642-00 light blue brix screws, these replace the original white brix screws.

**KIT 020003535 CONTENTS**

Qty	Description	Part Number
1	Soda Spring	605-02
2	O-Ring	020003349
2	Brix Screw	642-00

### FURTHER ACTIONS

Contact Manitowoc Beverage Systems Service Sellersburg Indiana if you have any questions or concerns: 1-844-724-CARE (2273).

